

		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246			
Part No: 648.4702		Job Qty: 1 pcs		648.4702 Job Sheet 194948	
Part Name: C3 Overhaul Provisions		Status: New		Priority: Medium	
Part Weight: 0 lbs		Job Tracking No:			
Due Date: 5/10/19		Created By: Jennifer Renwick			
Type: SOLD		Description: order 16307			
Note: O&OPM-C3 REV.4 IPP REV.4 17.12.11 NEW ISSUE DD VERF:JFS					
Ship Via:					
Bill of Materials					


Container No: S187549

Part: 648.4702
Job No: 194948
Serial No/Batch: S187549
Revision: 4
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
 1270 Aberdeen Street
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 CANADA
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 www.dartaerospace.com

Date: 06/04/19

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Small Fab - 1	1 pcs	6/27/19	0.00	1.00	Small Fab - 1		
						Small Fab - 2		
						Small Fab - 3		
						Small Fab - 4		
						Small Fab - 5		
						Small Fab - 6		
						Small Fab - 7		
120	QC 4	1 pcs	6/27/19	0.00	0.00	QC 4 - 28		
						QC 4 - 58		
						QC 4 - 69		JRB
						QC 4 - 9		
						QC 4 - 46		
						QC 4 - 68		
						QC 4 - 72		
130	Packaging 3-1 - Stock - B4B	1 pcs	6/27/19	0.00	0.00	Packaging 3 - 1 - B4B		JRB
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		
						Packaging 3 - 4 - B4B		
						Packaging 3 - 5 - B4B		
						Packaging 3 - 6 - B4B		
						Packaging 3 - 7 - B4B		
						Packaging 3 - 8 - B4B		
						Packaging 3 - 9 - B4B		
						Packaging 3 - 10 - B4B		
						Packaging 3 - 11 - B4B		
						Packaging 3 - 12 - B4B		
						Packaging 3 - 13 - B4B		
						Packaging 3 - 14 - B4B		
						Packaging 3 - 15 - B4B		
						Packaging 3 - 16 - B4B		
						Packaging 3 - 17 - B4B		
						Packaging 3 - 18 - B4B		
						Packaging 3 - 19 - B4B		
						Packaging 3 - 20 - B4B		
						Packaging 3 - 21 - B4B		
						Packaging 3 - 22 - B4B		
						Packaging 3 - 23 - B4B		
						Packaging 3 - 24 - B4B		
						Packaging 3 - 25 - B4B		
						Packaging 3 - 26 - B4B		
						Packaging 3 - 27 - B4B		
						Packaging 3 - 28 - B4B		
						Packaging 3 - 29 - B4B		
						Packaging 3 - 30 - B4B		
						Packaging 3 - 31 - B4B		
						Packaging 3 - 32 - B4B		
						Packaging 3 - 33 - B4B		
						Packaging 3 - 34 - B4B		
						Packaging 3 - 35 - B4B		
						Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	1 pcs	6/27/19	0.00	0.00	DC - 1 - B4B		
						DC - 2 - B4B		
140	QC 21 - FG	1 pcs	6/27/19	0.00	0.00	QC 21 - FG - 21		
						QC 21 - FG - 70		
						QC 21 - SA - 53		

Part Op 110 - (Small Fab) Pick kit
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP 648.4702
 135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402
 140 - (QC21- Final Inspection - Work Order Release)

009951

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	5110495
188-FSCS-832-5/8	Clock Spring Cover Screw	4 Ea (4 ea)	110-Small Fab - 1	5126989-1
600.1309-A	Label	1 pcs (1 ea)	110-Small Fab - 1	5136710
600.1313	C3 Warning Label	1 pcs (1 ea)	110-Small Fab - 1	5182735
AN4-16A	Bolt	3 Ea (3 ea)	110-Small Fab - 1	5157301
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Small Fab - 1	5040601
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	110-Small Fab - 1	5177832
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	5168898
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5130798
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	110-Small Fab - 1	5111642
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	110-Small Fab - 1	5178019
C3-10-2	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	5113706
C3-12-1	Lock Bushing	2 pcs (2 ea)	110-Small Fab - 1	5112910 X1. 518364 X1
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-Small Fab - 1	5157956
C3-13-1	Keeper Bushing	2 pcs (2 ea)	110-Small Fab - 1	5177819
C3-13-5	Spring, Keeper	1 pcs (1 ea)	110-Small Fab - 1	5146022
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	110-Small Fab - 1	5177831
C3-3-9	Actuator Spring	1 pcs (1 ea)	110-Small Fab - 1	5188685
C3-4-1	Load Beam Bushing	2 pcs (2 ea)	110-Small Fab - 1	5180707
C3-7-1	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	5186739
C3-7-2	Lock Bumper	2 pcs (2 ea)	110-Small Fab - 1	5110988
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	5180680
NAS1149F0463P	Washer	8 Ea (8 ea)	110-Small Fab - 1	5097088
MS21044N4	Nut, Self-Locking	4 Ea (4 ea)	110-Small Fab - 1	51198106
AN4-17A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5157489-1
MS21083N3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5087938
NAS1149F0332P	Washer	2 Ea (2 ea)	110-Small Fab - 1	5150462
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	110-Small Fab - 1	5088707
NAS1149F0363P	Washer	1 Ea (1 ea)	110-Small Fab - 1	5075330
AN6-15A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5183433
MS21083N6	Nut	1 Ea (1 ea)	110-Small Fab - 1	5180294
NAS1149F0632P	Washer	2 Ea (2 ea)	110-Small Fab - 1	5137711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	188	0
	188-FSCS-832-5/8	4	107	0
	600.1309-A	1	93	0
	600.1313	1	6	0
	AN4-16A	3	296	0
	AN4-17A	1	460	0
	AN6-15A	1	19	0
	C2-14-2	2	180	0
	C2-3-1	2	70	0
	C2-3-2-1	2	94	0
	C2-3-3-1	1	24	0
	C2-3-5	2	67	0
	C2-3-8	2	50	0
	C3-10-2	1	24	0
	C3-12-1	2	29	0
	C3-12-6	2	46	0
	C3-13-1	2	36	0
	C3-13-5	1	101	0
	C3-3-4-1	4	120	0
	C3-3-9	1	59	0
	C3-4-1	2	1	0
	C3-7-1	1	12	0
	C3-7-2	2	44	0
	C3-8-4	1	10	0
	MS21044N4	4	116	0
	MS21083N3	2	122	0
	MS21083N6	1	9	0
	MS35266-63	1	28	0
	NAS1149F0332P	2	4,651	0
	NAS1149F0363P	1	428	0
	NAS1149F0463P	8	451	0
	NAS1149F0632P	2	384	0

Part Specifications

Specifications could not be found.